

# Work Order ID 62100

September 16, 2010 7:10:06 AM



Page 1

Item ID: D3755-041

Accept



Setup Start



Revision ID:

Item Name: Seat Cushion

Stop



Start Date: 9/16/10 Start Qty: 2.00



Cust Item ID:

Required Date: 9/30/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 10/9/16

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3753	Rev D								
D3755	Rev C								

100

0.00



PURCHASING

Purchasing

Memo

0.00

Issue P/O: 12578

Manufacture D3753-1 cushion as per dwg Dwg D3753

Upholster as per Dwg D3755

Supplier: Aerotex

Material release note is required

CL 10/9/16 (2)

110

0.00



Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Packaging

Pro/2/22 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 62100**

September 16, 2010 7:10:06 AM



Page 2

Item ID: D3755-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Cushion

Start Date: 9/16/10

Start Qty: 2.00



Cust Item ID:

Required Date: 9/30/10

Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

8/10/10/24

+2

130

Identify as per dwg &amp; Stock Location: 251A

0.00



Packaging

Memo

0.00

Packaging

C 10/9/24

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/27

C 10/9/27

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

September 16, 2010 7:10:05 AM

Page 1

Work Order ID: 62100



Parent Item: D3755-041



Parent Item Name: Seat Cushion

Start Date: 9/16/10

Required Date: 9/30/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A□08.11.17□New issue EC verified by:DD IPP Rev:B  
10.04.13 as per ECN10-539 Verified by:EC IPP Rev:C 10.05.03  
remove velcro per comment (W/O 58260) DD verified :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D3753-1P</del> 	<del>10.09.16</del>	Purchased	No			110	Each	0.0000	1	2			
Seat Foam D3755-041P 		Purchased	No			110	Each	0.0000	1	2			
Seat Cushion													

*Crab/22 (2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

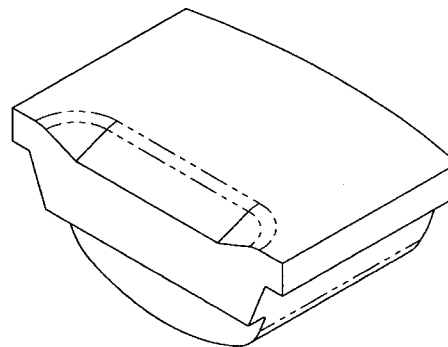
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM ✓
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREYMIX ✓
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE ✓
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5 ✓



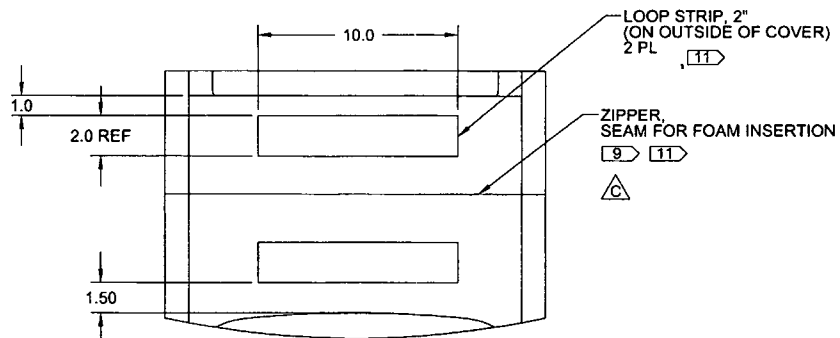
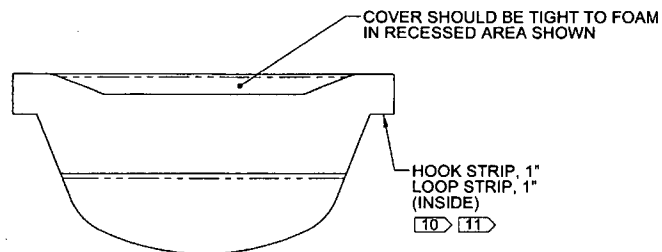
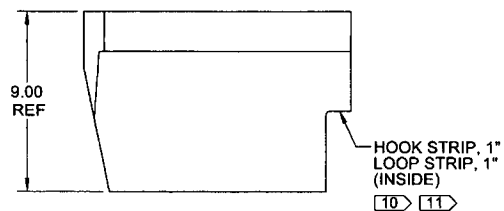
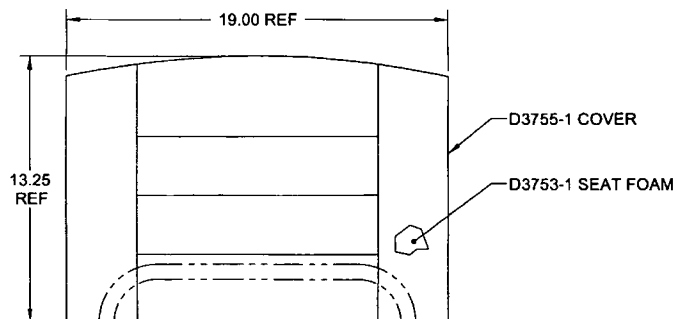
**D3755-041 CUSHION**

C21019116  
W10.62100

**RELEASED**  
2010-03-23

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: NONE
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
  - 7) WEIGHT: 3.3 lbs APPROX
  - 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
  - 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
  - 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D.  
BOND LOOP STRIP (1") TO FOAM.
  - 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
  - 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
  - 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE  
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPED & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2). D3800-1-100-300 WAS D3800-1-100-800 (D8-1). D3800-3-100-300 WAS D3800-3-100-800 (D8-1). ORIENTATION OF D3800-1-200-060 CHANGED (B3-2). ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	DR		
DRAWN	DR		
CHECKED	FE		
MFG. APPR.	FE		
APPROVED	IMP		
DE APPR.	IMP		
DATE	10.02.02		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3755</b> TITLE <b>CUSHION</b> REV. C SHEET 1 OF 2 SCALE NTS <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			



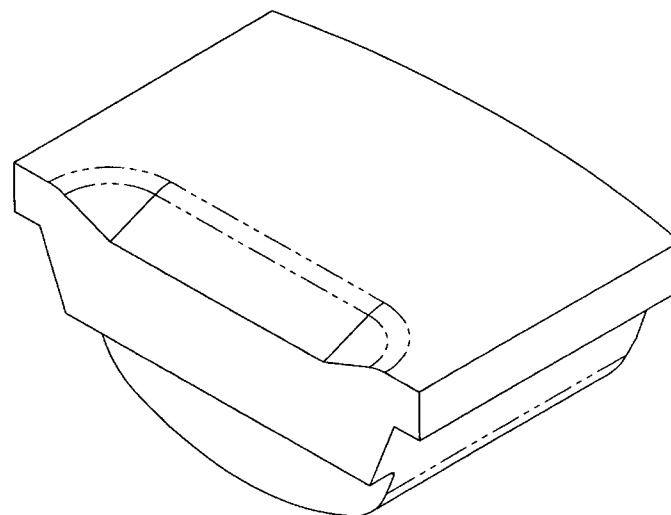
**D3755-041 SEAT CUSHION**

W10.62100

**RELEASED**  
2010-03-23

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D3755</b>	REV. C
MFG. APPR.		TITLE	SHEET 2 OF 2
APPROVED		<b>CUSHION</b>	SCALE
DE APPR.			NTS
DATE	10.02.02	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





**D3753-1 SEAT FOAM**

**REFERENCE ONLY**

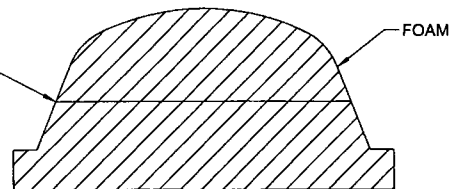
**RELEASED**  
2010-03-23  
*mp*

**NOTES:**

- 1) MATERIAL:  
FOAM = FOAMEX H270-40S1 FOAM ✓  
OR  
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW)  
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-99  
ADHESIVE = BOND FOAM LAYERS (IF REQUIRED) WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE ✓  
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER
- 7) WEIGHT: 3.3 lbs APPROX
- 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027

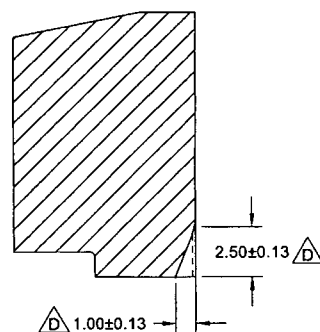
D	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. ADD FOAMEX & 3M 1300 MAT'L (ZN A8-1)	CP	10.02.02
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.89 WAS 5.85 (B8-2), 4.00 WAS 4.25 (B3-2), 1.25 WAS 1.00 (B3-2)	CP	08.10.08
B	FOAM SHORTER TO AVOID CYCLIC: 12.25 WAS 16.75 (C7- 2), 5.85 WAS 6.88 (B8-2), FRONT PROFILE CHANGED (B3-2)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JB</i>		
CHECKED	<i>JB</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>JB</i>	<b>D3753</b>	SHEET 1 OF 2
APPROVED	<i>JB</i>	TITLE	SCALE
DE APPR.	<i>JB</i>	<b>SEAT FOAM</b>	NTS
DATE	10.02.02	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

BOND FOAM LAYERS (IF PRESENT)  
WITH SILAPRENE DC12906  
OR 3M 1300/1300L ADHESIVE

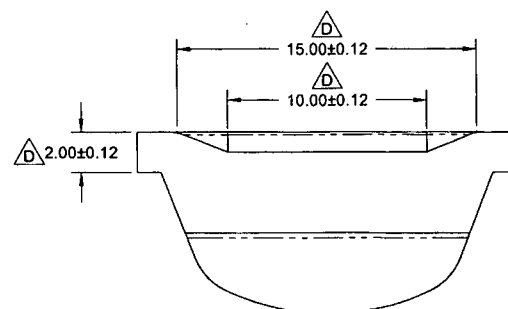
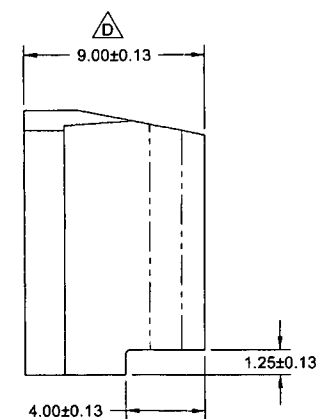
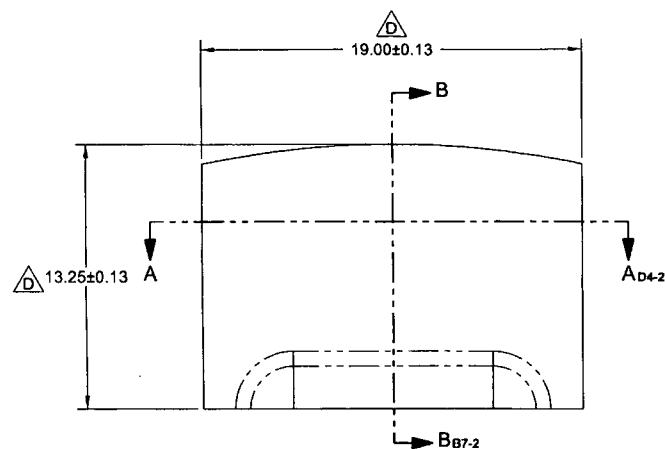


SECTION A-A C4-2

REFERENCE ONLY



SECTION B-B B5-2



D3753-1 SEAT FOAM

RELEASED  
2010-03-23  
MVP

DESIGN	GP	DART AEROSPACE LTD	
DRAWN	GP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	GP	DRAWING NO.	REV. D
MFG. APPR.	GP	D3753	SHEET 2 OF 2
APPROVED	GP	TITLE	SCALE
DE APPR.	GP	SEAT FOAM	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO12578

Purchase Order Date 9/16/10

PO Print Date 9/16/10

Page Number 1 of 1

Order From :

VC-AER003

AEROTEX INTERIORS INC.  
#24-2333 18TH AVENUE N. E.  
CALGARY, AB T2E 8T6  
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

403 295 8770

403 313 0793

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
9/16/10

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3755-041P	Seat Cushion	9/30/10 Yes	2.00 Each	FedEx PI ppd	\$425.0000	\$850.00
		Special Inst:	AS PER DWG D3755 REV. C B62100				
2	D3756-041P	Cushion	9/30/10 Yes	2.00 Each	FedEx PI ppd	\$425.0000	\$850.00
		Special Inst:	AS PER DWG D3756 REV. C B62101				

PO Total:

\$1,700.00

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr:

1

Change Date: 9/16/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793

# Packing Slip

Date	Packing Slip#
20/09/2010	7711

Ship To	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada	
Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FED EX	1517-9324-0

Invoice To
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada

Ship Date	P.O. No.
20/09/2010	PO012578

Aircraft	Description	Part Number	Qty
<del>DART</del> DART	<del>SEAT CUSHION</del> BACK CUSHION GST On Sales	<del>D3755-041</del> <del>D3756-041</del>	2 2
S10108/24			

Thank you for doing business with Aerotex Interiors!

[www.aerotexinteriors.com](http://www.aerotexinteriors.com)

GST/HST No. 139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

## \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order:  
Our Work Order:

PO012578  
7711

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

VELCRO 2" HOOK - D3800-1-200-600  
VELCRO 1" LOOP - D3800-1-100-700  
VELCRO 1" HOOK - D3800-3-100-700  
✓ THREAD - BONDED POLYESTER, 14.2LBS  
✓ ADHESIVE - 3M 1300  
FOAM - FOAMEX H250-35S1  
✓ FOAM - FOAMEX H270-40S1  
MATERIAL - GREY MIX  
✓ FABRIC - JACKSON PILOT GREY MIX  
✓ ZIPPER - PACANNA BRASS AUTOLOCK ZIPPER #5

*2 color / 24*

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH  
DWG NO. D3781-041p

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized handwritten signature in black ink, written over a horizontal line.